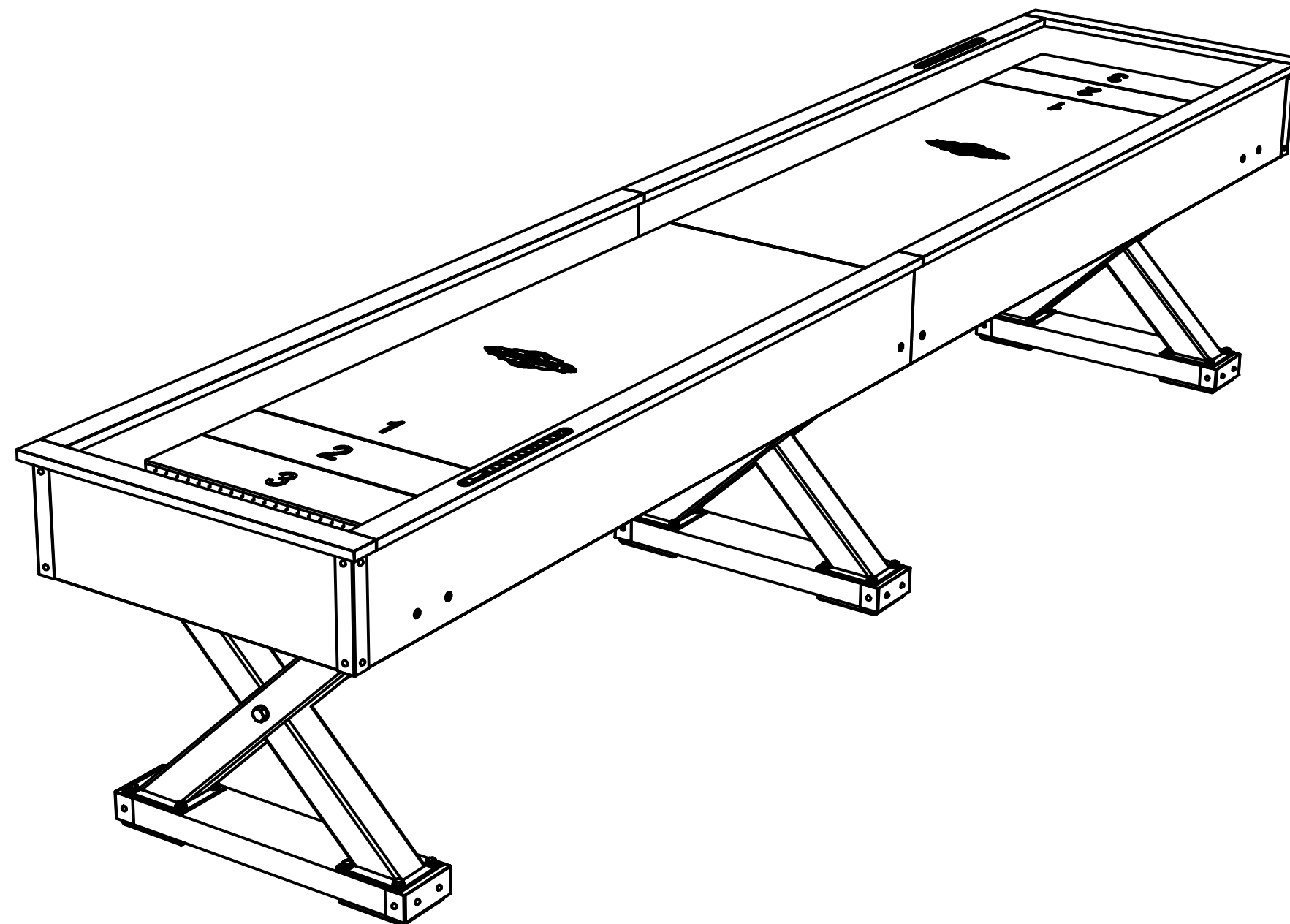


ASSEMBLY INSTRUCTION MANUAL

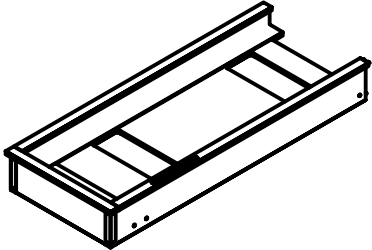
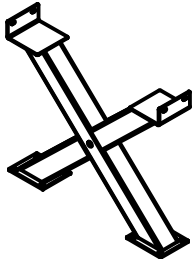
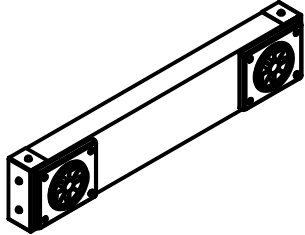
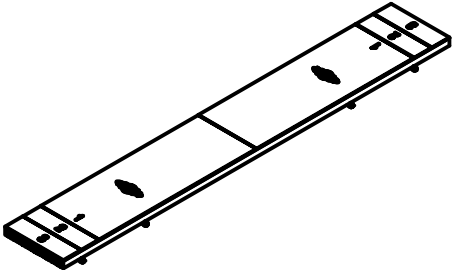
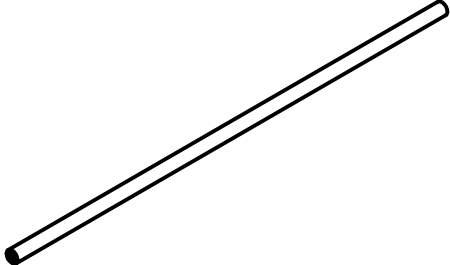
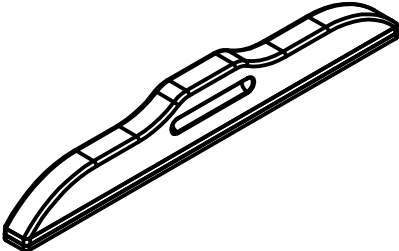
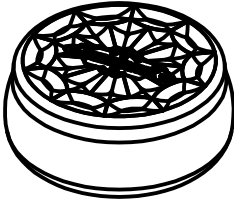
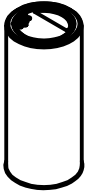
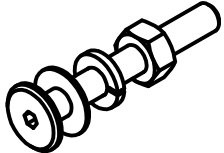

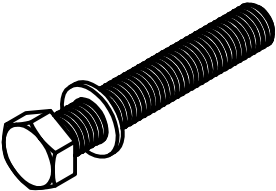
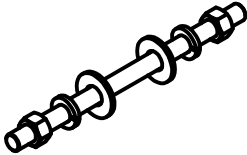
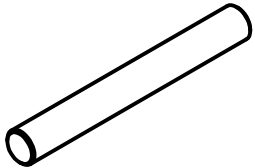
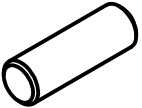


PREMIER SHUFFLEBOARD



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PACKAGE CONTENTS - PREMIER SHUFFLEBOARD

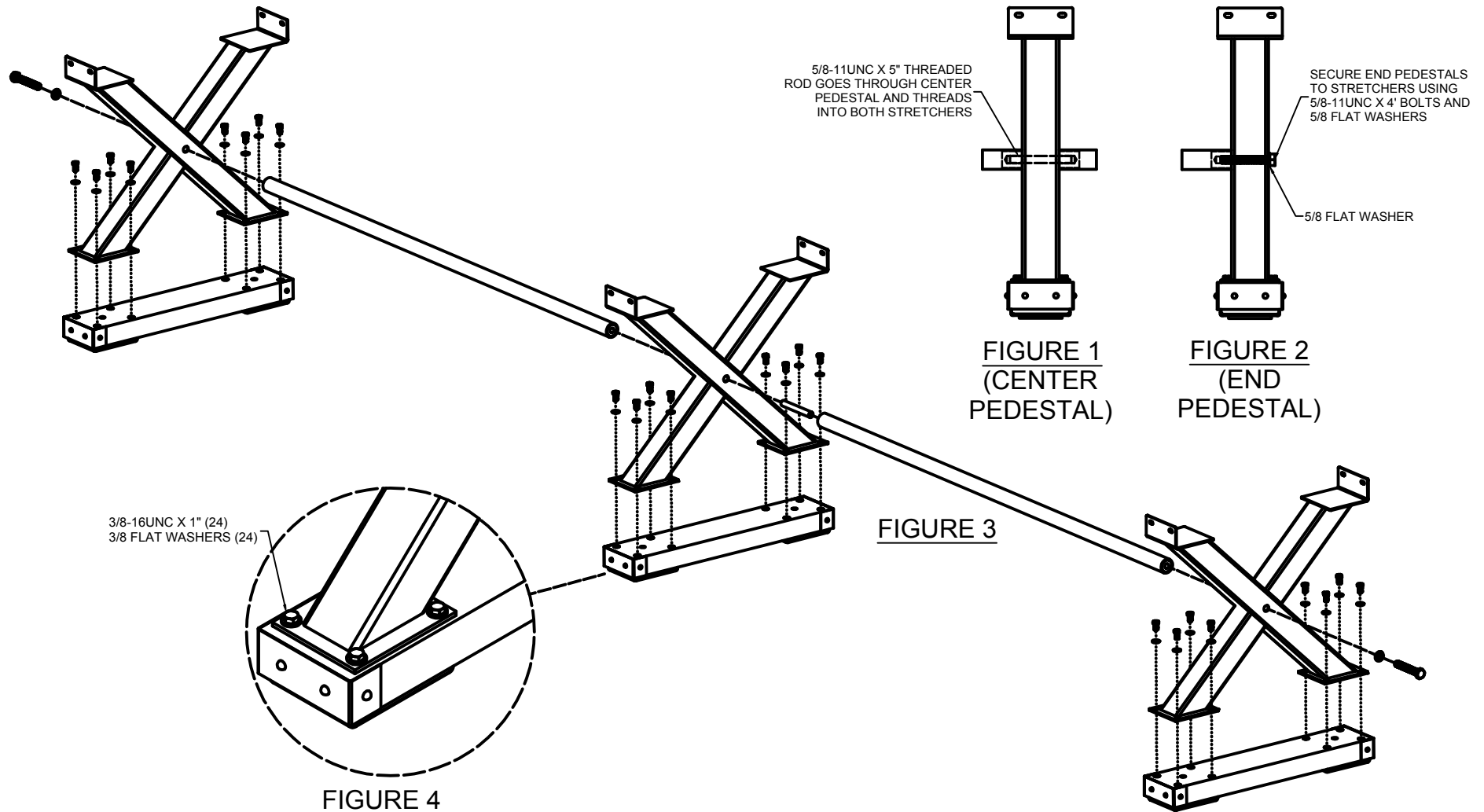
 <p>CABINET HALF(2)</p>	 <p>PEDESTAL (3)</p>	 <p>PEDESTAL BASE (3)</p>	 <p>PLAY FIELD(1)</p>
 <p>STRETCHER (2)</p>	 <p>BOARD SWEEP (1)</p>	 <p>WEIGHTS-RED(4)/BLACK(4)</p>	 <p>SHUFFLEBOARD WAX (1)</p>
 <p>SOCKET HEAD BOLT, 1/4-20UNC X 2 (12) WASHER, 1/4 (12) LOCK WASHER,1/4 (12) HEX NUT, 1/4-20UNC (12)</p>	 <p>BLACK HEX BOLT, 3/8-16UNC X 1 (24) BLACK FLAT WASHER, 3/8 (24)</p>	 <p>BLACK HEX BOLT, 5/8-11UNC X 4 (2) BLACK FLAT WASHER, 5/8 (2)</p>	 <p>3/8-16UNC THREADED ROD X 6.5 (2) 3/8-16UNC HEX NUT, 3/8 (4) WASHER, 3/8 (4) LOCK WASHER, 3/8 (4)</p>
 <p>5/8-11UNC THREADED ROD X 5 (1)</p>	 <p>WOOD DOWEL, 10mm X 30mm (8)</p>		

PREMIER SHUFFLEBOARD

PEDESTAL ASSEMBLY:

Step 1: Attach pedestal bases to each pedestal using 3/8-16UNC X 1" long hex bolts (24) and 3/8 flat washers (24). Do not over tighten bolts. (**See Figure 3 & 4**)

Step 2: Connect all three pedestal assemblies using (2) stretchers, (2) 5/8-11UNC X 4" long hex bolts, (2) 5/8 washers and (1) 5/8-11UNC X 5" threaded rod. NOTE: End and center pedestals are identical and can be placed in any position. (**See Figure 1,2 & 3**)



PREMIER SHUFFLEBOARD

CABINET ASSEMBLY:

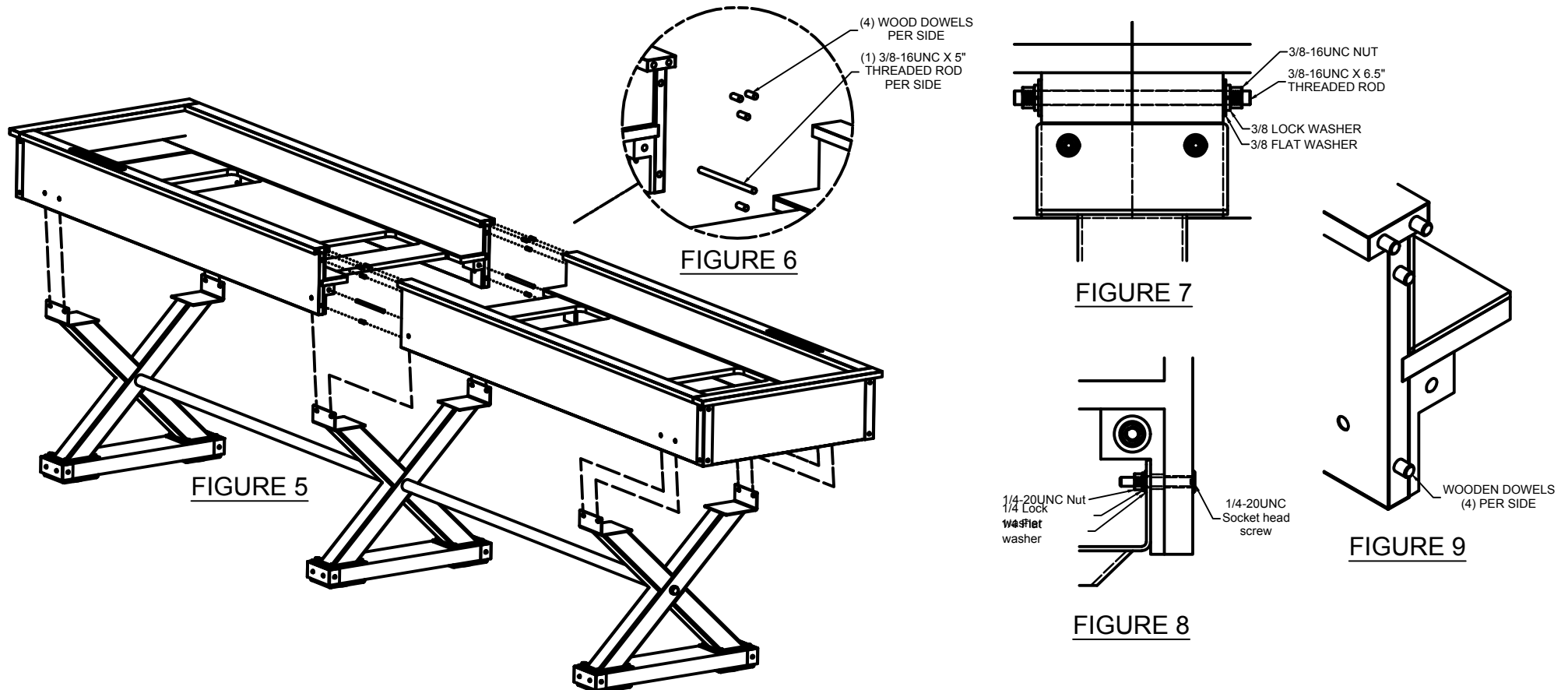
Step 1: Lower one cabinet half into position, vertical flanges on pedestals go inside of the cabinet. Align holes in cabinet with slots on pedestal assembly. **(See Figure 5)**

Step 2: Insert (8) wooden dowels into cabinet. **(See Figures 5,6 & 9)**

Step 3: Lower second cabinet half into position and push together so that wood dowels enter both cabinet halves. **(See Figure 5)**

Step 4: Draw both cabinets together using (2) 3/8-16UNC X 6.5" threaded rod, (4) 3/8-16UNC nuts and (4) 3/8 flat washers. Tighten nuts securely. **(See Figures 6, 7 & 8)**

Step 5: Confirm that holes in cabinets and the slots in the pedestals still align and secure them together using 1/4-20UNC Socket head screw, 1/4-20UNC nut, and 1/4 lock and flat washers (12 ea.) **(See Figures 7 & 8)**



PREMIER SHUFFLEBOARD

CABINET PLACEMENT & LEVELING:

Step 1: Place assembled shuffle board cabinet in the final unit location.

Step 2: Using a bubble level, adjust pedestal levelers until the cabinet is level across width and along the entire length. **(See Figure 10 & 11)**

PLAY FIELD PLACEMENT & ADJUSTMENT:

Step 1: Place play field into the cabinet. For best results use weights, two on each end, to rest the play field on and prevent injury. Lift each end from under the cabinet, one end at a time, and remove the weights. Center the play field within the cabinet equally in both directions. **(See Figure 10)**

Step 2: Using the climate adjusters attached to the bottom of the play field, create a concave condition across the width of the play field along the entire length. This is recommended for proper play. **(See Figure 12)** (Check with a straight edge across width at each climate adjuster. A sheet of paper should go under at the center of the straight edge when properly adjusted)

Step 3: After adjusting play field, check that the play field is level in both directions and along the entire length. Adjust pedestal levelers to raise and lower the cabinet as needed.

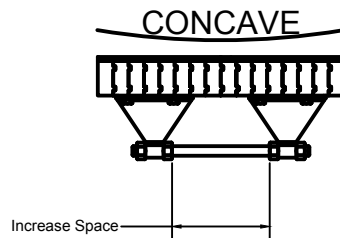


FIGURE 12

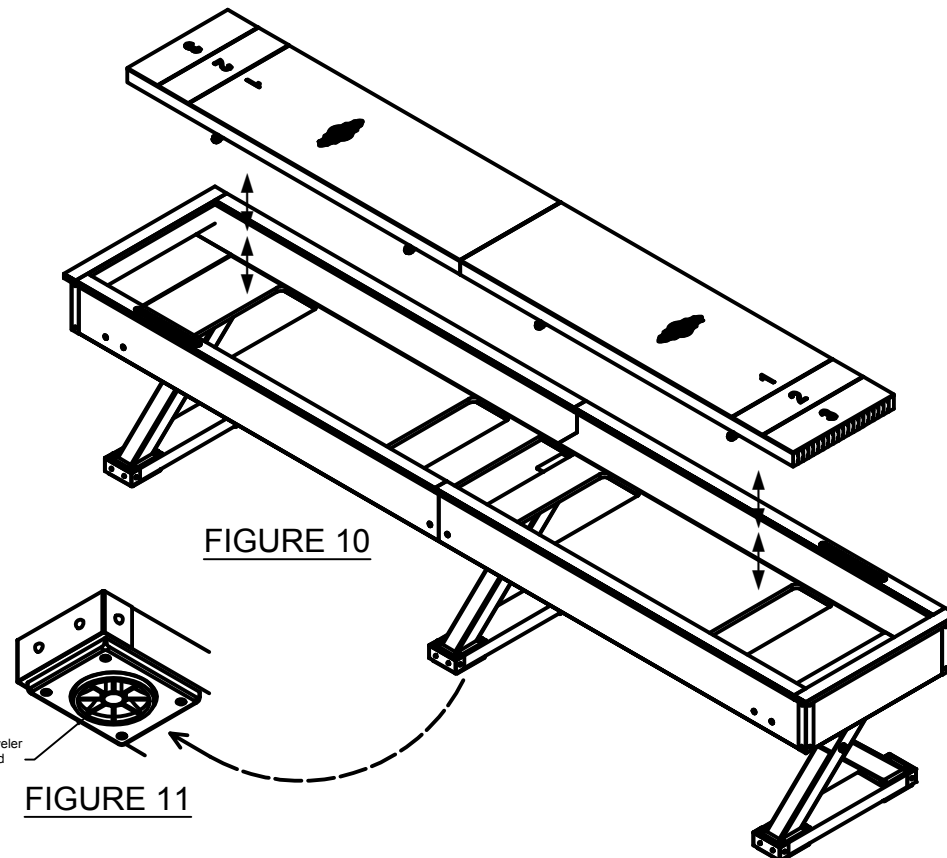
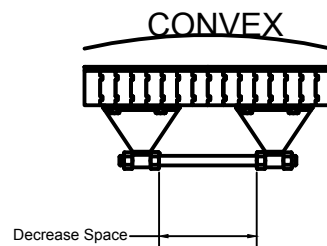


FIGURE 11

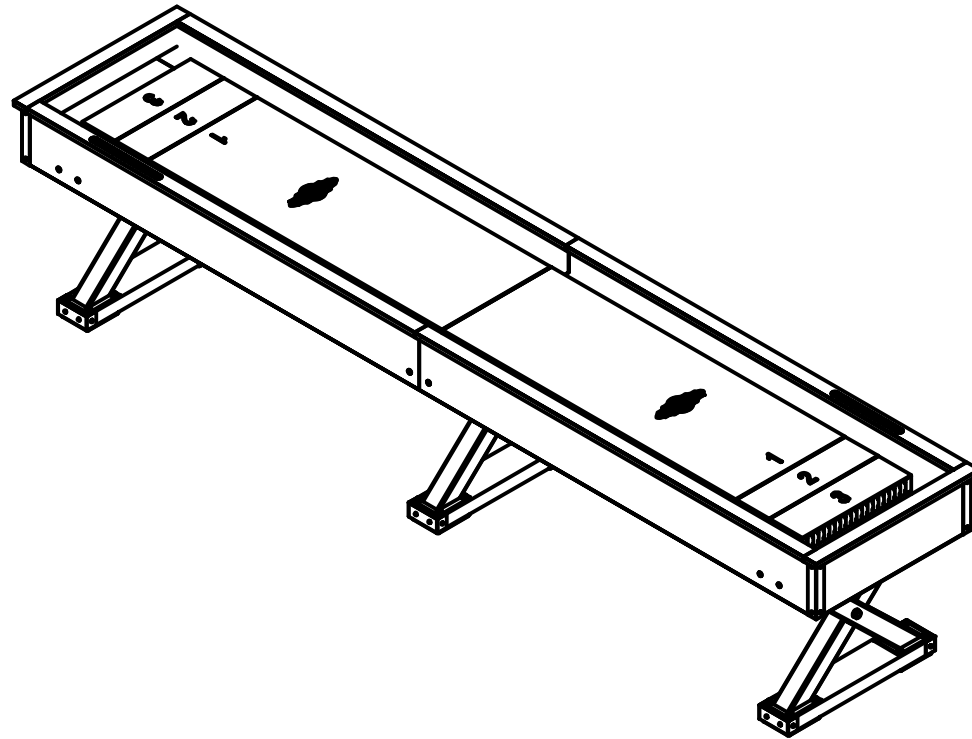
PREMIER SHUFFLEBOARD

PLAY SURFACE PREPERATION:

Step 1: Wipe the entire surface clean with a soft clean cotton cloth and apply a light coat of fine mist silicone spray(**NOT INCLUDED**). Allow the silicone to settle for 10 minutes.

Step 2. Apply an even covering of shuffleboard wax to the play surface and allow to rest for another ten minutes. Apply additional wax in areas that appear dry as needed.

Step 3. Let the game begin, **ENJOY!** See page 8 for Rules of Play.



PREMIER SHUFFLEBOARD

BASIC RULES OF PLAY:

1. Object of the game is to score more points than your opponent by either knocking their weights off the play surface or by sliding your weights into a higher scoring zone. A typical game, singles or partners, is played to 15 points.
2. A coin toss determines who will shoot first, and thus, who gets the hammer. The hammer is the person or team that shoots last. It is considered advantageous to have the hammer. The winner of the coin toss normally takes the hammer and the loser gets to pick the color of weights they will use during play.
3. Player A (loser of coin toss) begins by shooting one weight. Player B then shoots one weight, and play alternates as such, until Player B shoots the last weight (hammer).
4. After all weights have been played, the players determine who scored by counting only the weights of a single color that are closest to the end of the play surface. A weight must be completely inside a score zone to receive the points in that zone.
5. The player or team that scores in each frame must shoot first in the next frame. This process is repeated until a player or team reaches 15 points for the win.

MAINTENANCE/CLEANING:

1. Remove household dust with a soft, dampened cloth. Dust in the direction of the wood grain to prevent noticeable scratches from dust particles. For more thorough cleaning, a solution of mild soap or oil soap for wood is recommended. Spray furniture waxes and polishes are not necessary and can cloud the furniture finish.
2. Wood furniture should not be exposed to extreme heat or humidity. Avoid placing your furniture near vents, radiators, fireplaces or air conditioning units. To protect your finish against fading, avoid exposure to direct sunlight.
3. Using the provided board sweep, push away the shuffleboard wax into the gutter with a sweeping motion down the length of the play surface. The wax can then be removed using a vacuum. Apply a fresh coat of silicone and shuffleboard waxper steps on page 7. This should be done monthly under regular usage and more often under heavy play.
4. Throughout the year your shuffleboard may react to temperature and/or humidity changes. When cleaning the play field, check to insure the play field is still in a concave condition. If the play field needs adjustment, follow the steps in the instructions on page 6.
5. When moving your assembled shuffleboard to a new location, dismantle and reassemble in that new location. Moving completely assembled shuffleboard units can crack and/or split wood components or cause personal injury.