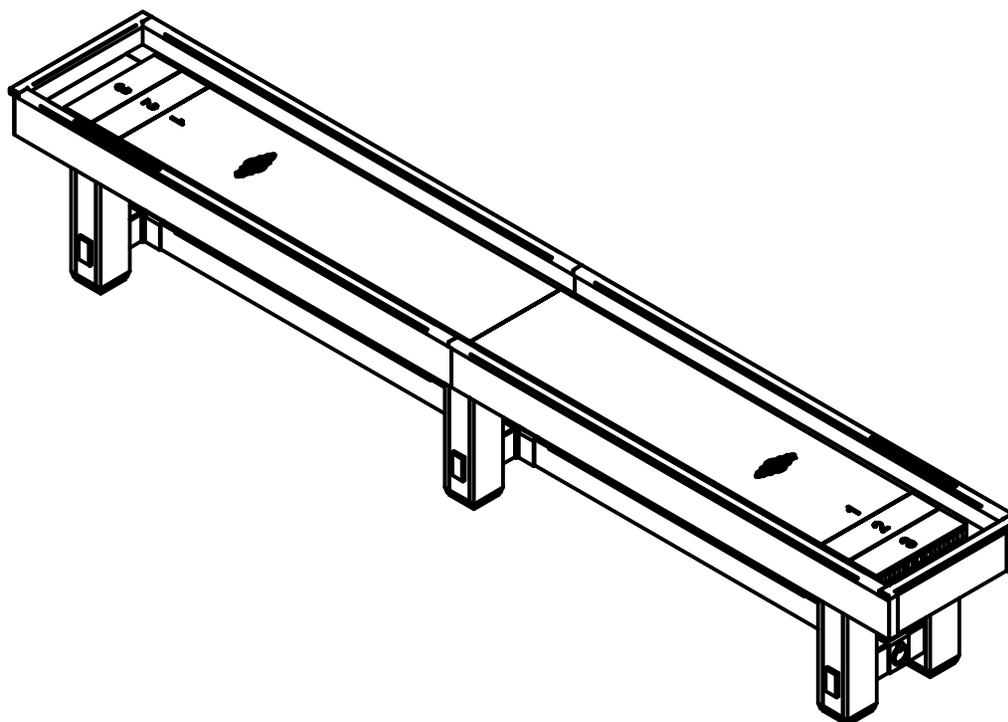


ASSEMBLY INSTRUCTION MANUAL

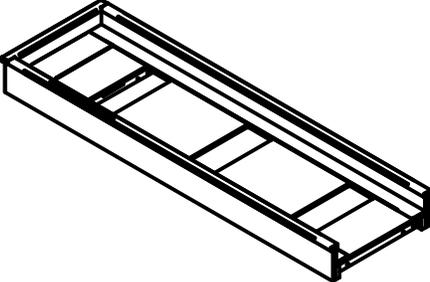
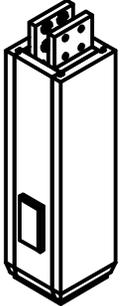
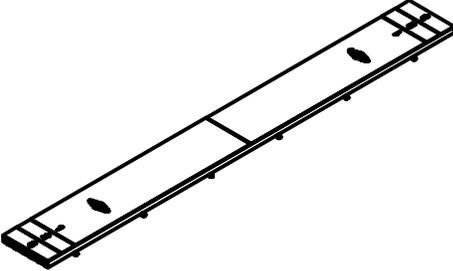
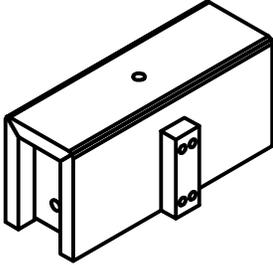
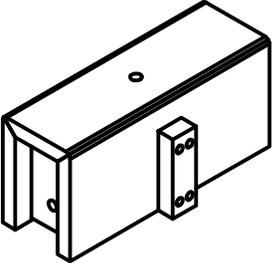
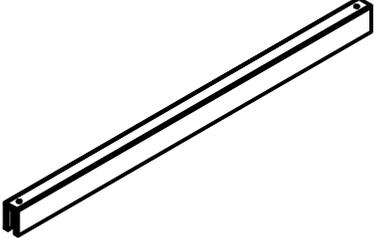
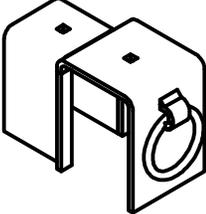
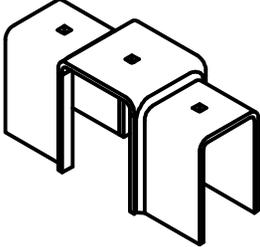
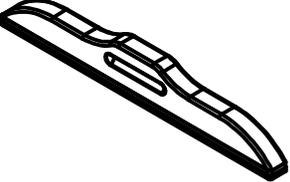
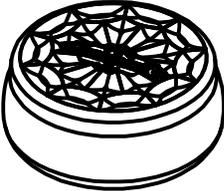
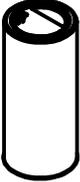
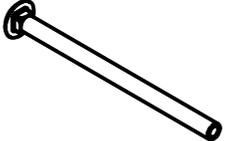


16' MERRIMACK SHUFFLEBOARD



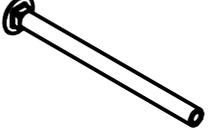
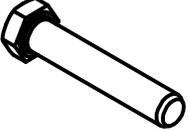
www.brunswickbilliards.com
SERVICE DEPARTMENT, P.O. BOX 68, BRISTOL, WI 53104
EMAIL: BRUNSWICKSERVICE@BRUNSWICKBILLIARDS.COM

16' MERRIMACK SHUFFLEBOARD

 <p>CABINET HALF(2)</p>	 <p>LEG POST ASSY(6)</p>	 <p>PLAY FIELD(1)</p>	 <p>SHORT STRETCHER(2)</p>
 <p>CENTER STRETCHER(1)</p>	 <p>LONG STRETCHER(2)</p>	 <p>STRETCHER CONNECTOR(2)</p>	 <p>CENTER STRETCHER CONNECTOR(1)</p>
 <p>BOARD SWEEP(1)</p>	 <p>WEIGHTS-RED(4)BLACK(4)</p>	 <p>SHUFFLEBOARD WAX(1)</p>	 <p>ROUND HEAD SQUARE NECK BOLT. 3/8-16UNC X 5 3/4(3)</p>

PACKAGE CONTENTS CONTINUED

16' MERRIMACK SHUFFLEBOARD

 <p>ROUND HEAD SQUARE NECK BOLT, 3/8-16UNC X 5 1/4(4)</p>	 <p>HEX BOLT, 3/8-16UNC X 2 1/2(24)</p>	 <p>HEX BOLT, 3/8-16UNC X 1 3/4(6)</p>	 <p>HEX NUT, 3/8-16UNC(7)</p>
 <p>FLAT WASHER, 3/8(37)</p>	 <p>SPRING LOCK WASHER, 3/8(37)</p>	 <p>WOOD DOWEL, 3/8 X 1(8)</p>	

16' MERRIMACK SHUFFLEBOARD

LEG/SHORT STRETCHER/STRETCHER CONNECTOR ASSEMBLY(END & CENTER):

Step 1: Assemble (2)legs, (1)end short stretcher, and (1)end stretcher connector using (1)3/8-16 x 5 3/4 round square neck bolt, (2)3/8-16 x 1 3/4 hex head bolt, (3) 3/8 flat washer, (3)3/8 split lock washer, and (1)3/8-16 hex nut as shown in FIGURE 1.(END ASSEMBLY)

Step 2: Repeat Step 1 for second assembly.(END ASSEMBLY)

Step 3: Assemble (2)legs, (1)center short stretcher, and (1)center stretcher connector using (1)3/8-16 x 5 3/4 round square neck bolt, (2)3/8-16 x 1 3/4 hex head bolt, (3) 3/8 flat washer, (3)3/8 split lock washer, and (1)3/8-16 hex nut as shown in FIGURE 2.(CENTER ASSEMBLY)

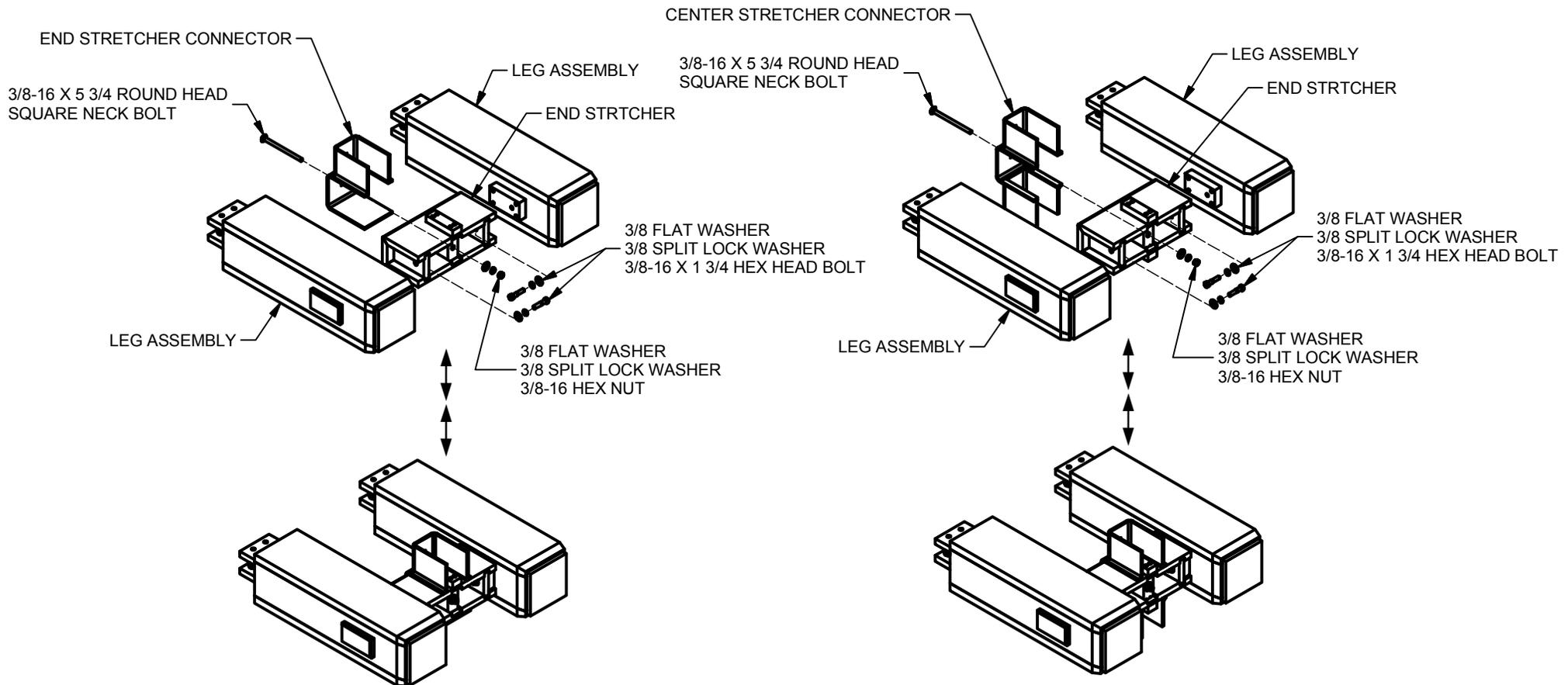


FIGURE 1
END ASSEMBLY

FIGURE 2
CENTER ASSEMBLY

16' MERRIMACK SHUFFLEBOARD

CABINET ASSEMBLY:

- Step 1: Place each cabinet half upside down inline near the final unit location.
(Use protective material, such as shipping blankets, between cabinet and floor)
- Step 2: Insert wood dowels into dowel holes on one cabinet half and slide the cabinet halves together. **(See Figure 3)**

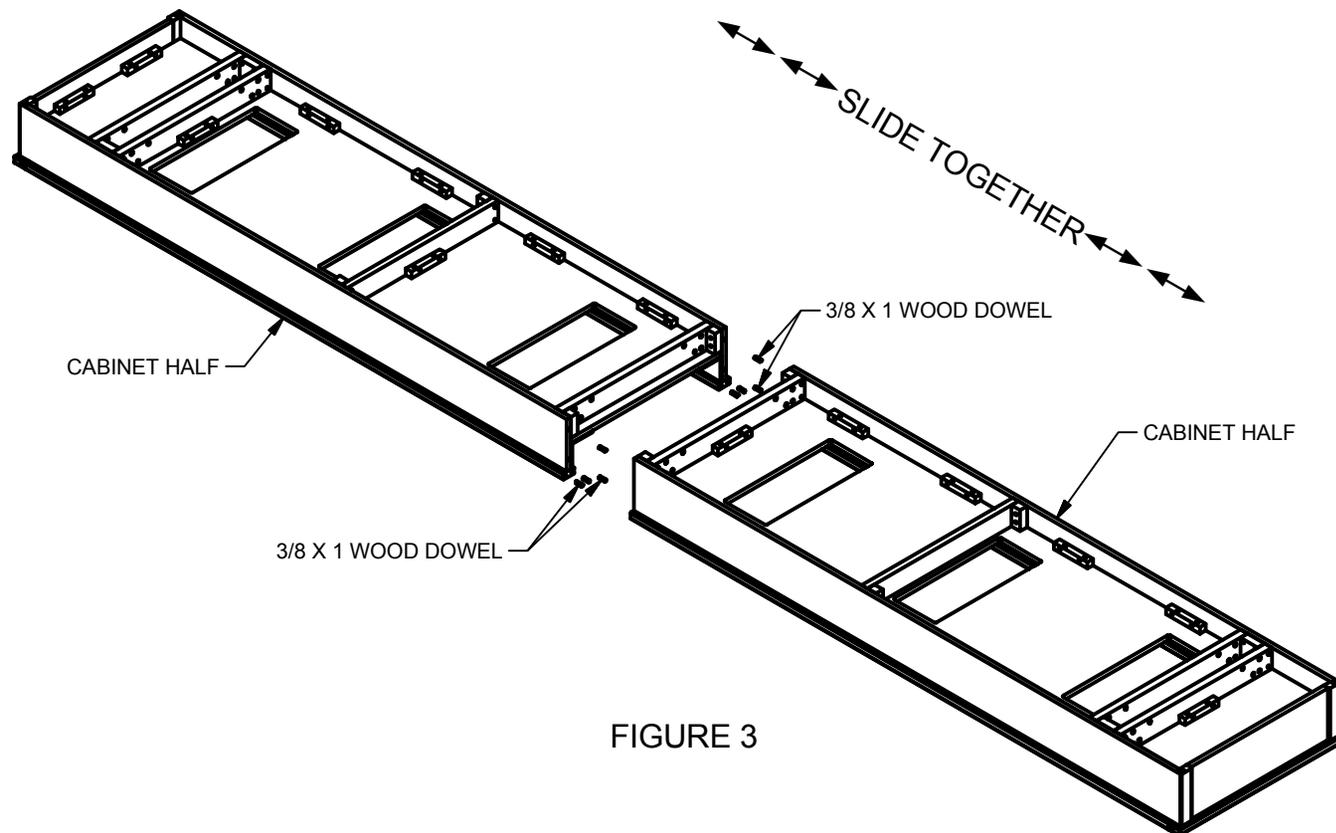
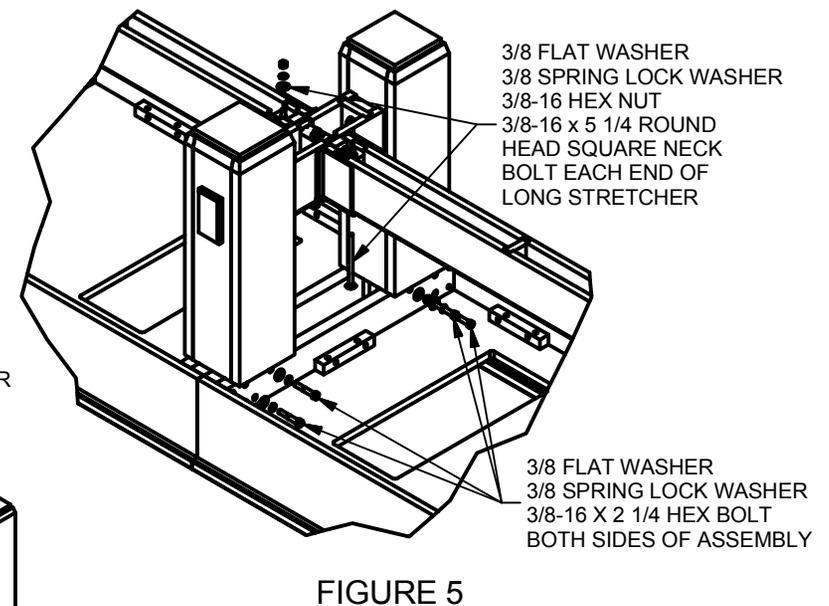
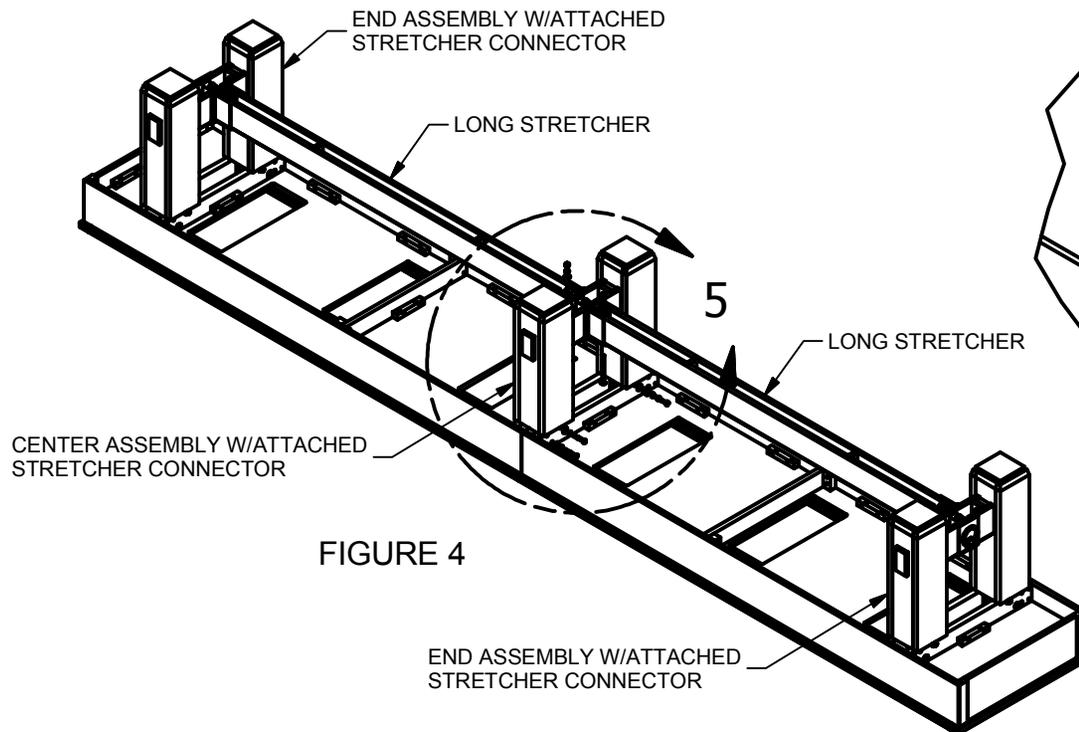


FIGURE 3

16' MERRIMACK SHUFFLEBOARD

CABINET ASSEMBLY CONTINUED:

- Step 1: Place the previously assembled center assembly into the cavity at the center, where the two cabinet halves come together. Securely attach the assembly in place using (8)3/8 flat washers, (8)3/8 spring lock washers, and (8)3/8-16 x 2 1/4 hex bolts. (See Figure 5)
- Step 2: Place one end of a long stretcher into the stretcher connector attached to the center assembly. Guide the other end into stretcher connector attached to one end assembly, at the same time, guide the end assembly into the cavity at the end of the cabinet. Repeat this process for the second long stretcher and end assembly at the opposite end of the cabinet.
- Step 3: Securely attach both ends of each long stretcher using (4)3/8 flat washers, (4)3/8 spring lock washers, (4)3/8-16 hex nut, and (4)3/8-16 x 5 1/4 round head square neck bolts.(See Figure 5)
- Step 4: Securely attach each end assembly using (16)3/8 flat washers, (16)3/8 spring lock washers, and (16)3/8-16 x 2 1/4 hex bolts.
- Step 5: Check all fasteners and make sure all have been tightened properly.

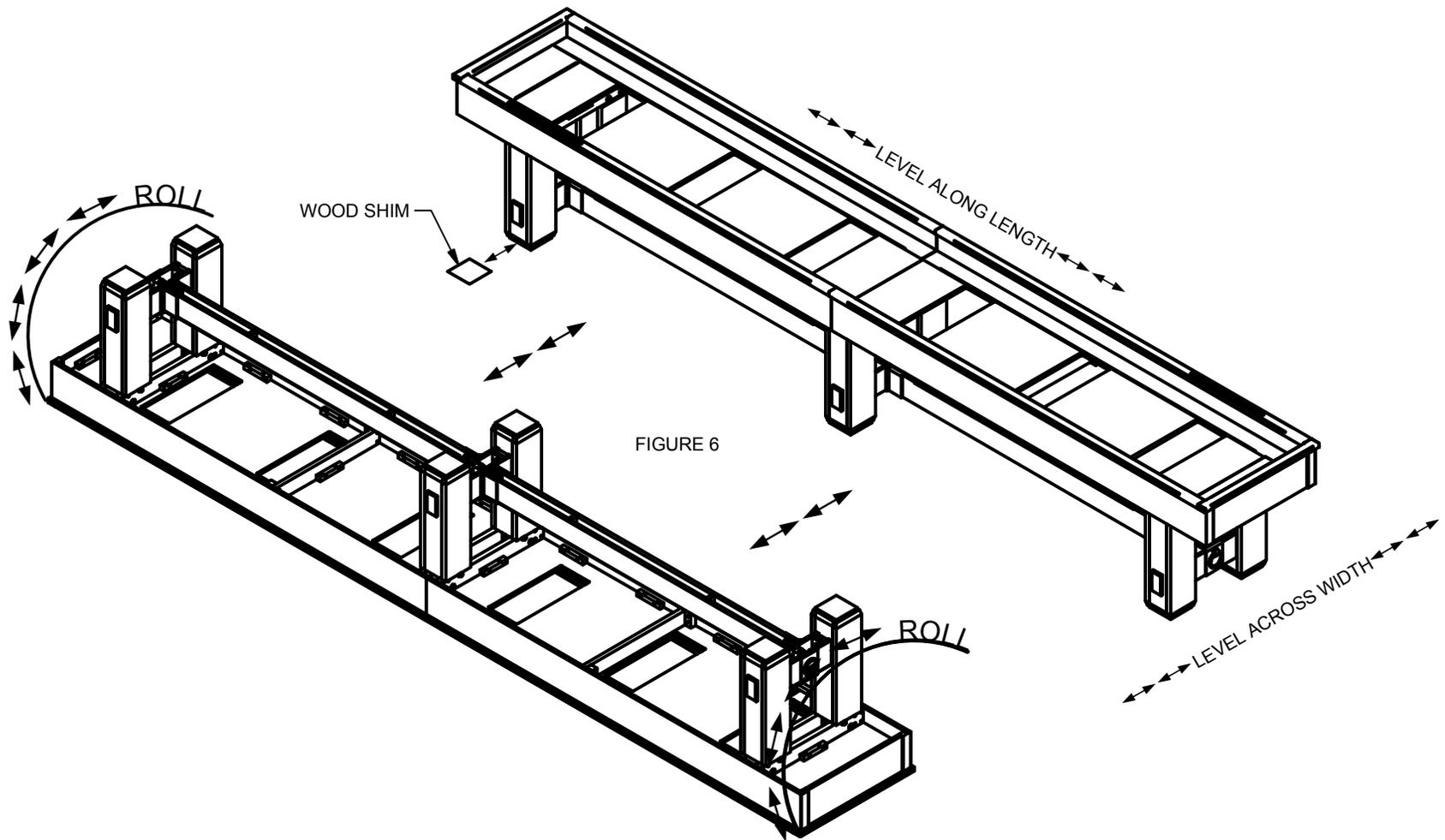


16' MERRIMACK SHUFFLEBOARD

CABINET PLACEMENT & LEVELING:

Step 1: Carefully roll cabinet into an upright position and place in the final unit location.

Step 2: Using a bubble level, place wood shims(NOT INCLUDED) under legs as needed, level the cabinet across width and along the entire length.
(See Figure 6)



16' MERRIMACK SHUFFLEBOARD

PLAY FIELD PLACEMENT & ADJUSTMENT:

- Step 1: Place play field into the cabinet. For best results use weights, two on each end, to rest the play field on and prevent injury. Lift each end from under the cabinet, one end at a time, and remove the weights. Center the play field within the cabinet equally in both directions. (See Figure 7)
- Step 2: Using the climate adjusters attached to the bottom of the play field, create a concave condition across the width of the play field along the entire length. This is recommended for proper play. (See Figure 8) (Check with a straight edge across width at each climate adjuster. A sheet of paper should go under at the center of the straight edge when properly adjusted)
- Step 3: After adjustment, check that the play field is level in both directions and along the entire length. Use wood shims (NOT INCLUDED) under cabinet legs to achieve a level play field.

PLAY SURFACE PREPERATION:

- Step 1: Wipe the entire surface clean with a soft clean cotton cloth and apply a light coat of fine mist silicone spray (NOT INCLUDED). Allow the silicone to settle for 10 minutes.
- Step 2: Apply an even covering of shuffleboard wax to the play surface and allow to rest for another ten minutes. Apply additional wax in areas that appear dry as needed.
- Step 3: Let the game begin, **ENJOY!** See page 9 for Rules of Play.

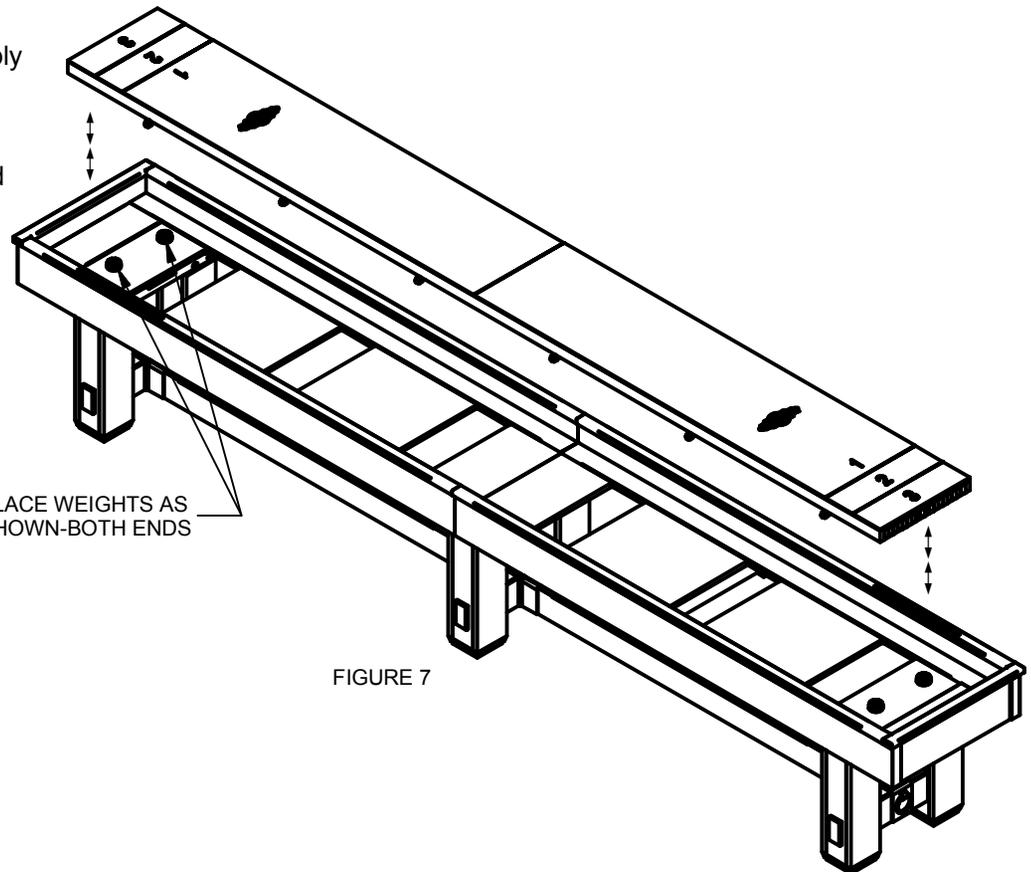


FIGURE 7

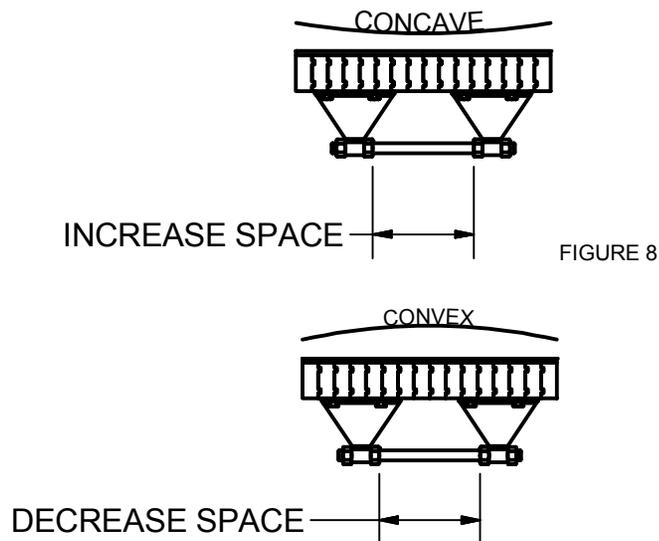


FIGURE 8

16' MERRIMACK SHUFFLEBOARD

BASIC RULES OF PLAY:

1. Object of the game is to score more points than your opponent by either knocking their weights off the play surface or by sliding your weights into a higher scoring zone. A typical game, singles or partners, is played to 15 points.
2. A coin toss determines who will shoot first, and thus, who gets the hammer. The hammer is the person or team that shoots last. It is considered advantageous to have the hammer. The winner of the coin toss normally takes the hammer and the loser gets to pick the color of weights they will use during play.
3. Player A (loser of coin toss) begins by shooting one weight. Player B then shoots one weight, and play alternates as such, until Player B shoots the last weight (hammer).
4. After all weights have been played, the players determine who scored by counting only the weights of a single color that are closest to the end of the play surface. A weight must be completely inside a score zone to receive the points in that zone.
5. The player or team that scores in each frame must shoot first in the next frame. This process is repeated until a player or team reaches 15 points for the win.

MAINTENANCE/CLEANING:

1. Remove household dust with a soft, dampened cloth. Dust in the direction of the wood grain to prevent noticeable scratches from dust particles. For more thorough cleaning, a solution of mild soap or oil soap for wood is recommended. Spray furniture waxes and polishes are not necessary and can cloud the furniture finish.
2. Wood furniture should not be exposed to extreme heat or humidity. Avoid placing your furniture near vents, radiators, fireplaces or air conditioning units. To protect your finish against fading, avoid exposure to direct sunlight.
3. Using the provided board sweep, push away the shuffleboard wax into the gutter with a sweeping motion down the length of the play surface. The wax can then be removed using a vacuum. Apply a fresh coat of silicone and shuffleboard waxper steps on page 7. This should be done monthly under regular usage and more often under heavy play.
4. Throughout the year your shuffleboard may react to temperature and/or humidity changes. When cleaning the play field, check to insure the play field is still in a concave condition. If the play field needs adjustment, follow the steps in the instructions on page 6.
5. When moving your assembled shuffleboard to a new location, dismantle and reassemble in that new location. Moving completely assembled shuffleboard units can crack and/or split wood components or cause personal injury.