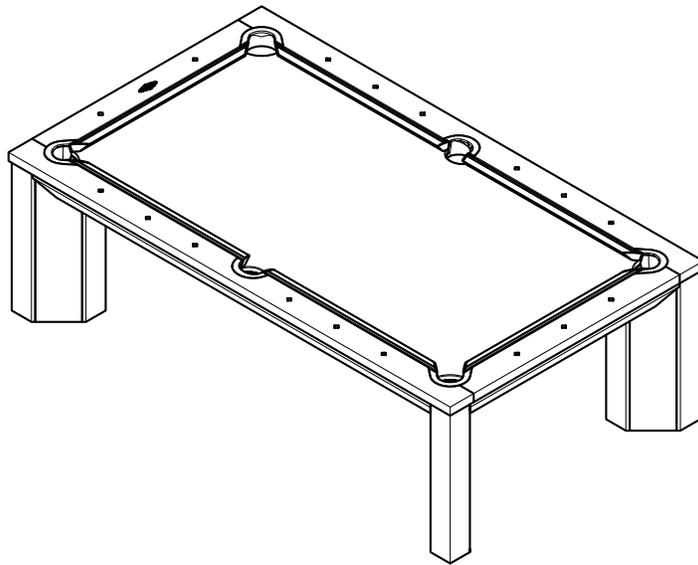


Pursuit™

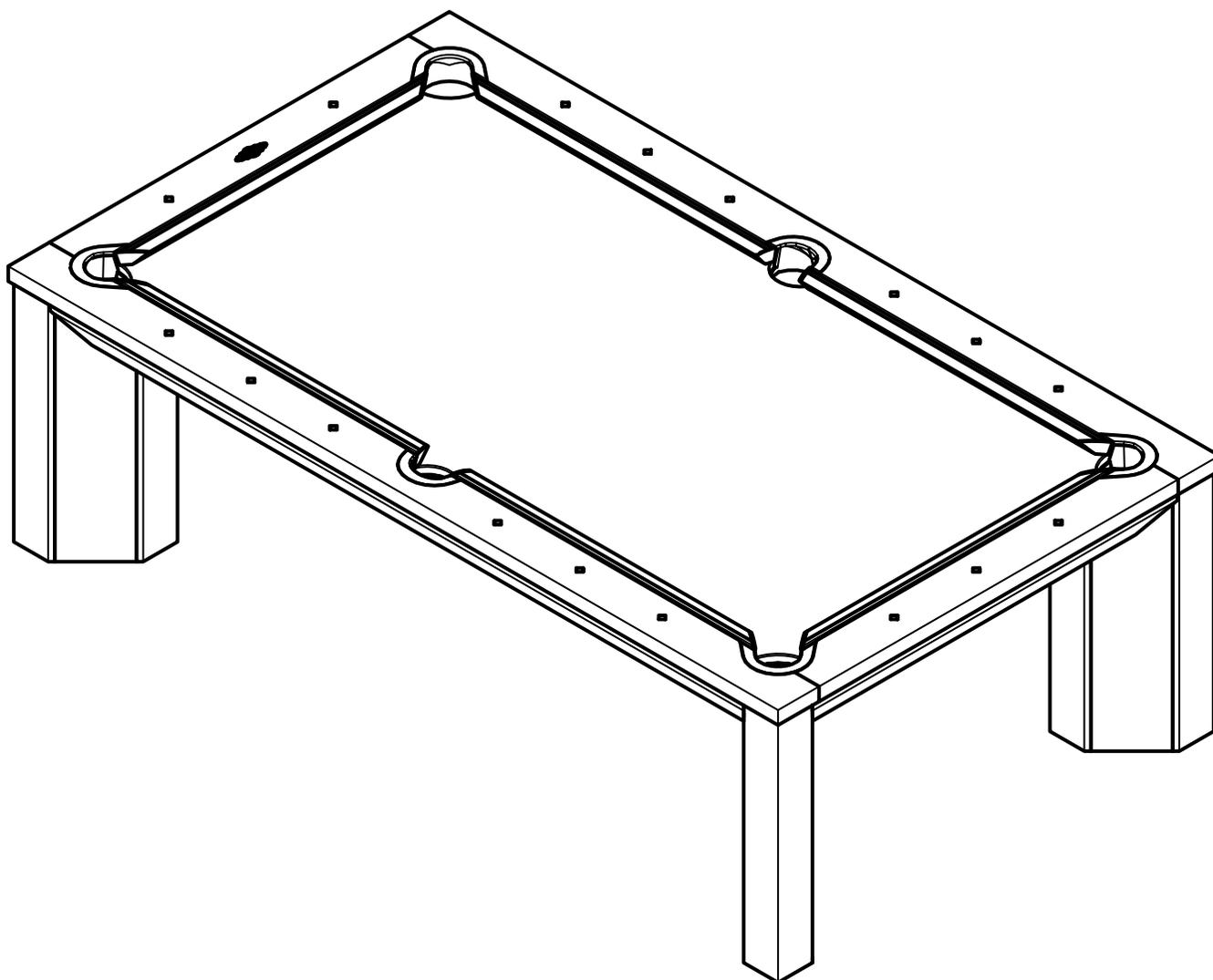


POCKET BILLIARD TABLE INSTALLATION MANUAL



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SERVICE DEPARTMENT P.O. BOX 68 BRISTOL, WI 53104
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NOTE: Please use the instructions in this manual to assemble the table shown.
Also note that careful handling of all components will assure
damage-free assembly.



BASE FRAME AND LEG ASSEMBLY

PURSUIT

FIGURE ONE

Step #1: Layout two side supports, two center cross supports and two end cross supports upside-down as shown in Figure One.

****Note:** Use sufficient floor protection between all components and the floor to prevent any damage.

Step #2: Using (8) 1/2-13UNC X 3-1/2 Hex Bolts, (8) 1/2 Ext. Tooth Lock Washers and (8) Flat Washers, assemble frame and fully tighten hardware.

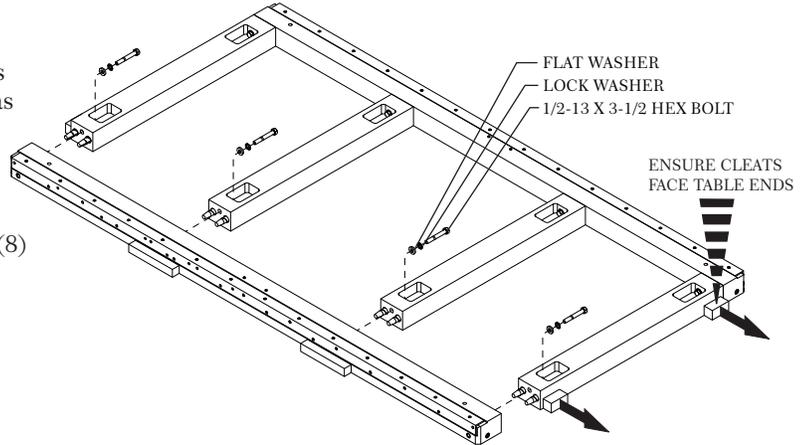


FIGURE ONE

FIGURE TWO

Step #4: With the frame remaining upside-down, attach four leg mounting brackets, one at each corner, with (4) 3/8-16UNC x 2-3/4 Hex Bolts, (4) 3/8 Ext. Tooth Lock Washers and (4) 3/8 Flat Washers. Do not fully tighten, leave connection slightly loose.

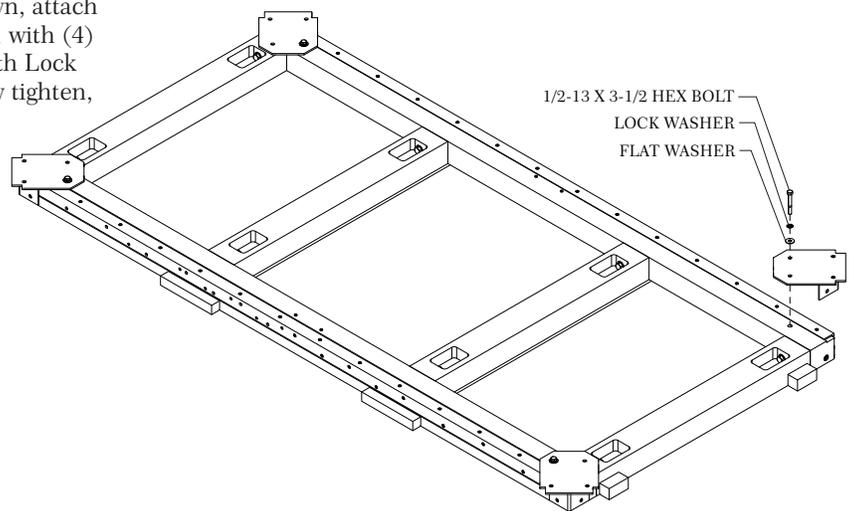


FIGURE TWO

FIGURE THREE

Step #4: (Requires Two People) Flip assembly over so that it is right-side up as shown in Figure Three.

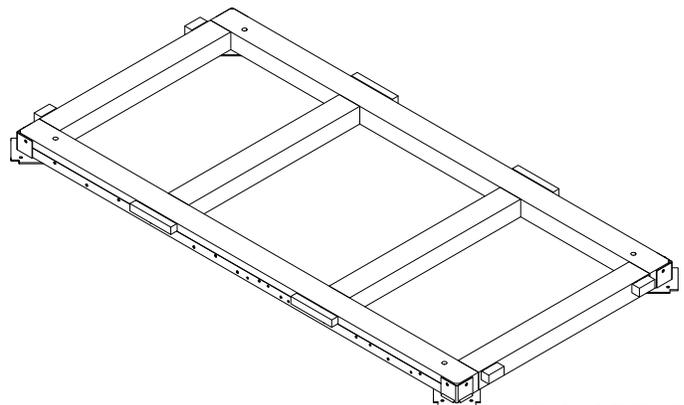


FIGURE THREE



BASE FRAME AND LEG ASSEMBLY

PURSUIT

FIGURE FOUR

Step #5: With the frame right-side-up, install (8) 3/8-16UNC x 1 Hex Bolts, (8) 3/8 Ext. Tooth Lock Washers and (8) 3/8 Flat Washers through the remaining attach holes in each of the four leg mounting brackets. Holding the brackets in place, insuring they are square with the frame corner, fully tighten all eight fasteners.

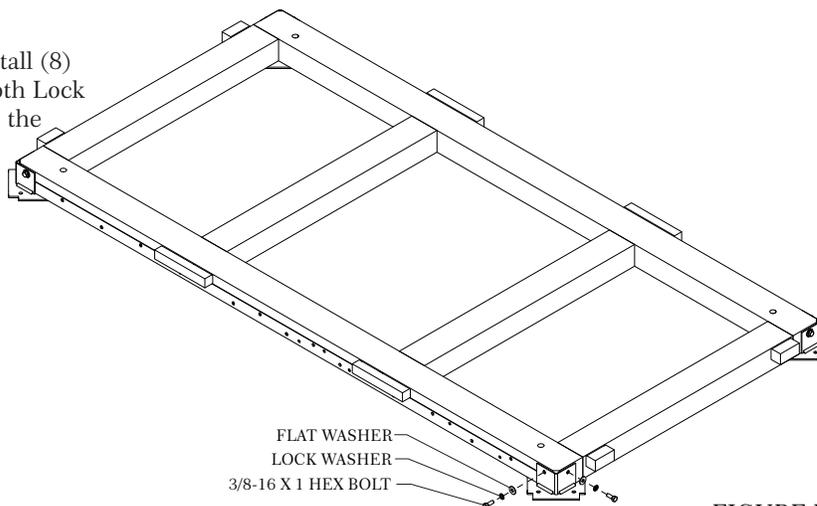


FIGURE FOUR

FIGURE FIVE

Step #6: (Requires Two People) (*Use sufficient floor protection at all contact points to prevent damage*) Position one leg assembly at each corner on one end of the frame assembly. With one person on each side of the frame assembly near the corner, lift the end of the frame assembly and, at the same time, align and engage the threaded studs in each leg assembly with the mating attach holes in the leg mounting brackets.

Using (4) 3/8-16UNC Hex Nuts, (4) 3/8 Ext. Tooth Lock Washers and (4) 3/8 Flat Washers, loosely connect each leg assembly to the leg mounting brackets as shown in Figure Five.

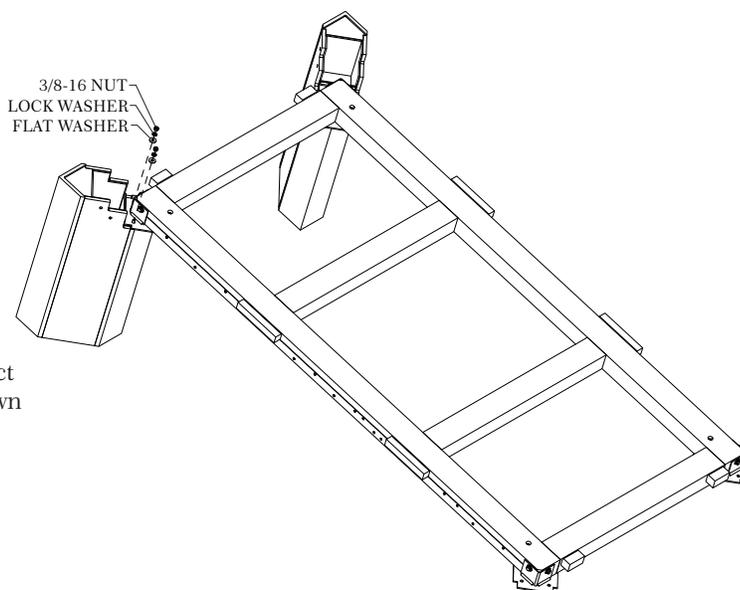


FIGURE FIVE

FIGURE SIX

Step #7: Repeat Step 6 to connect the two remaining leg assemblies at the other end.

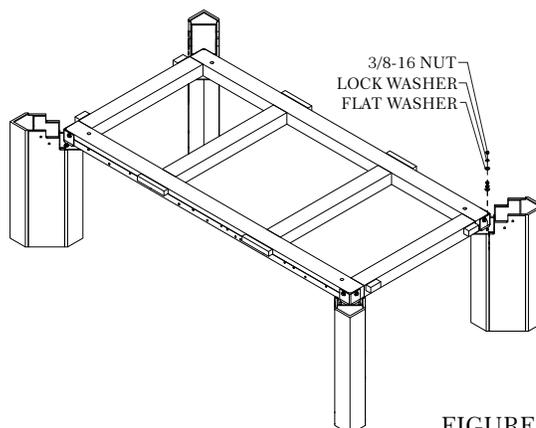


FIGURE SIX



BASE FRAME AND LEG ASSEMBLY

PURSUIT

FIGURE SIX

Step #8: Prior to tightening leg connections, tighten the leg mounting bracket bolts, on the under-side of the frame, that were left loose in Figure Two, Step #3.

Step #9: Position the assembled frame in the desired location.

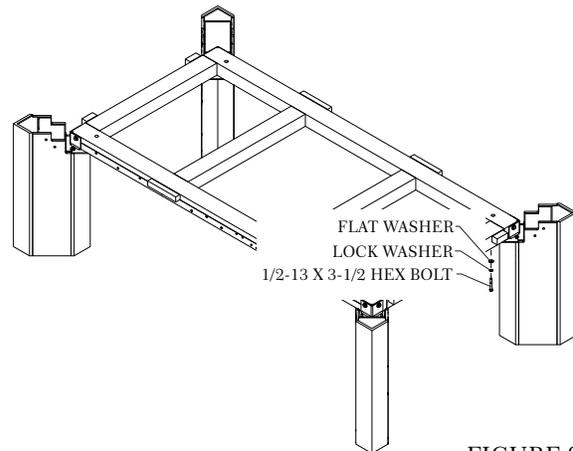


FIGURE SIX

FIGURE SEVEN

Step #10: Once tightened, check squareness across corners from outer leg corners and adjust accordingly. Measure width and length from outer corners of the legs as well, it is critical that these measurements are equal end-to-end and side-to-side. Tighten the leg connection once legs are in position.

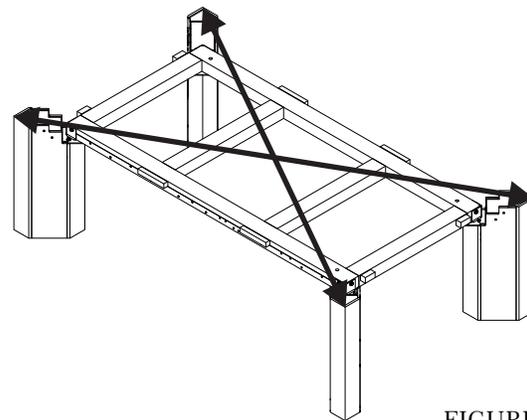


FIGURE SEVEN

SLATE ASSEMBLY AND LEVELING

PURSUIT

FIGURE ONE

Step #1: Place a precision leveling tool on top of the frame and determine the highest corner. Level the table by positioning shims under the other three legs until the table is level. Be sure that all four legs have positive bearing with the floor.

Legs will need shims in two positions for each leg to insure proper leveling.

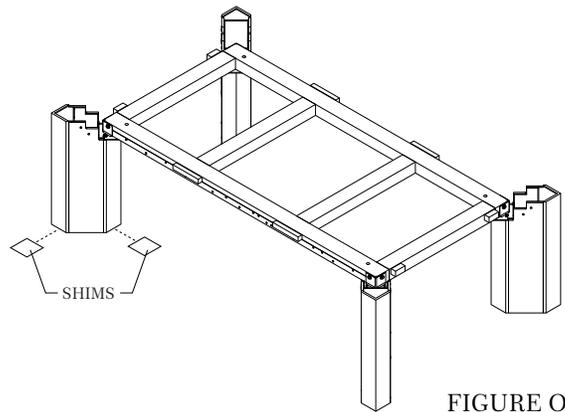


FIGURE ONE

FIGURE TWO

Step #2: With the frame level, position the center slate section evenly between the two-center cross supports and equally across the frame assembly width as shown in Figure Two.

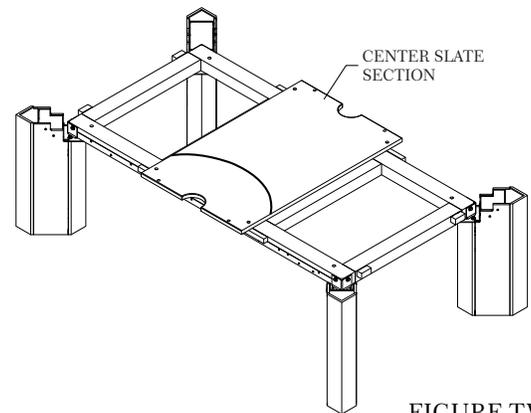


FIGURE TWO

FIGURE THREE

Step #3: Position the end slate sections in place on either side of the center slate section. Be sure the scribed arc on the top surface of the slate is properly aligned forming a true-radius.

Step #4: Recheck spacing to ensure slate is positioned properly end-to-end and side-to-side.

Step #5: Using the twelve countersunk holes in the slate as a template, pilot drill 5/32" diameter holes into the supports.

Step #6: Securely fasten all three slate sections using (12) #14 X 2-1/2 Flat Head Screws.

Step #7: With a precision leveling tool, determine which slate section is low. Loosen screws as needed and using wedges and/or shims, raise the low slate section enough to be able to level all three sections and re-tighten screws. Keep shims/wedges as close to the slate attach screws as possible. Raise remaining slate section(s) for a flush fit with the initial raised section and check for level. Loosen screws, shim as needed and re-tighten screws until all three sections are level.

Step #8: With all three sections leveled, the slate joints can now be filled using rock hard putty or slate joint wax. Scrape excess material away leaving a smooth surface across each joint.

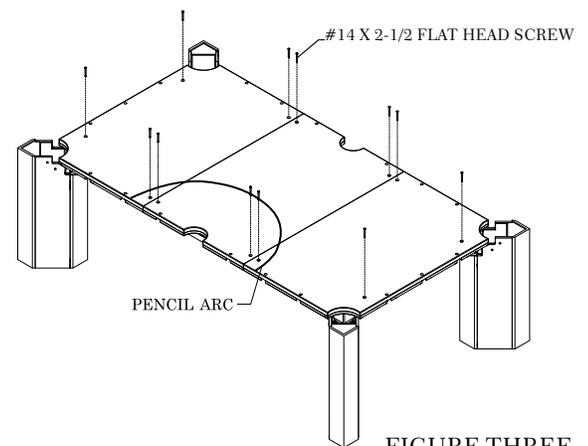


FIGURE THREE

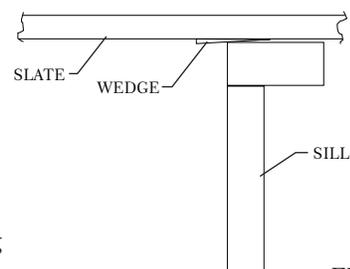


FIGURE FOUR



ATTACHING BED CLOTH

FIGURE ONE

Step #1: Cut strips of cloth, from end of the bed cloth, approximately 1-1/2" wide X 8" long and glue the strips to the pocket cutouts. This is important cushioning that will allow the bed cloth to last much longer.

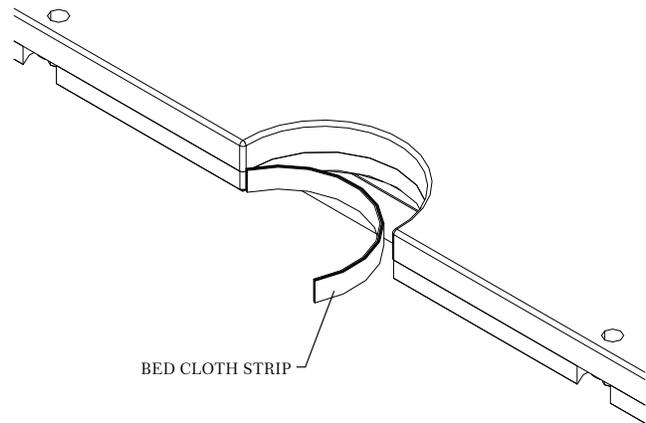


FIGURE ONE

NOTE: Before attaching the billiard cloth, clean slate thoroughly.

FIGURE TWO

Step #2: Lay the bed cloth over the top of the slate, nap side up, with the nap running from the head end to the foot end of the table.

NOTE: In determining the direction of the nap, run your hand lightly over the surface of the cloth. If it meets resistance, it is going against the nap.

Step #3: Leave only enough cloth at the head end and left side to permit tacking into the wood slate frame. Leave the balance of cloth stapling overhang at the foot end and right side.

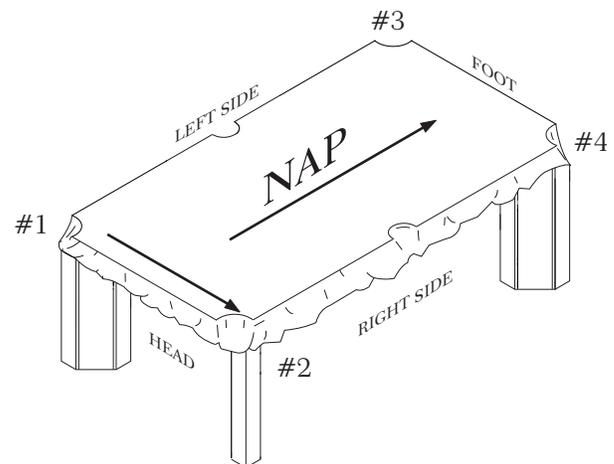


FIGURE TWO

NOTE: Do not spread tacks/staples on the bed cloth. Keep them in a container that slides tacks/staples over the cloth.

Step #4: Tack or staple the cloth securely to the wood frame at #1 with two tacks or staples approximately 2" apart.

Step #5: Stretch the cloth across the table and tack or staple securely at #2 with two tacks or staples 2" apart.



ATTACHING BED CLOTH

FIGURE THREE

Step #6: Stretch the cloth from #1 to #3 and tack or staple securely into the wood frame at the left side of the table. See Figure Two.

Step #7: Stretching the cloth across the table from #3 and pulling from #2, tack or staple the cloth at #4.

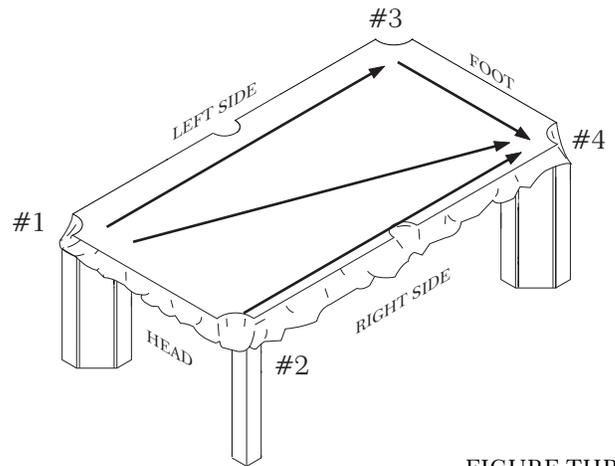


FIGURE THREE

FIGURE FOUR

Step #8: On the left side, stretch the cloth tightly from #1 toward the side pocket opening and tack or staple securely at #5.

Step #9: Stretching the cloth across the table from #3 and pulling from #2, tack or staple the cloth at #4.

Step #10: On the right side of the table, grasp the cloth firmly and stretch across the table from #5 and toward the side pocket from #2 and tack or staple at #7.

Step #11: Repeat Step 7, stretching from #6 and toward the side pocket from #4 and tack or staple at #8.

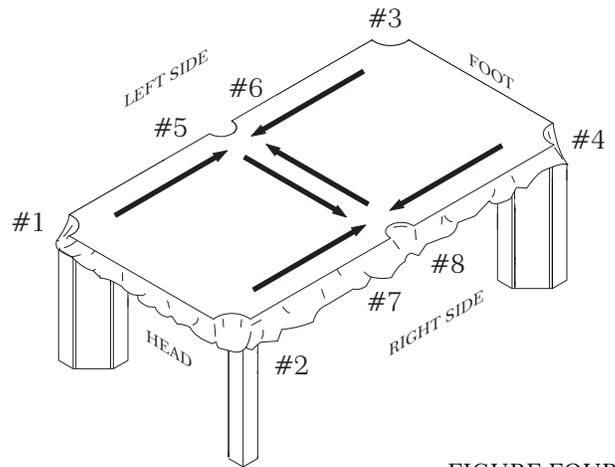


FIGURE FOUR

FIGURE FIVE

Step #12: At location #9, cut a short slit in the cloth at the edge centered on the side pocket opening. Grasp the cloth firmly above this slit, pull the cloth into the side pocket opening and tack or staple to the wood frame. Complete fastening of the cloth to the side pocket opening, making sure the cloth is tacked or stapled to the wood frame.

Step #13: Stretching the cloth tightly across the table from location #9, repeat Steps 12 and 13 at location #10.

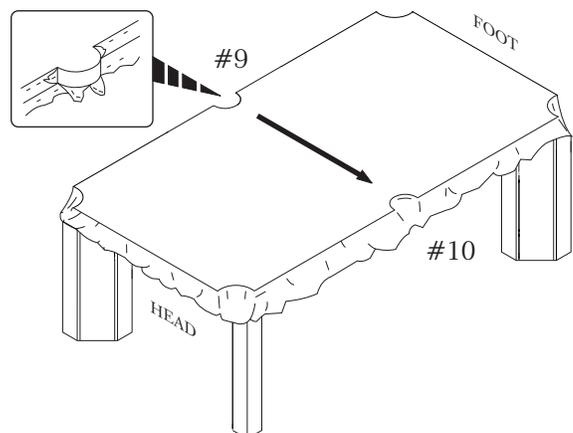


FIGURE FIVE



ATTACHING BED CLOTH

FIGURE SIX

Step #14: At the head end of the table, tack or staple the cloth at location #11, maintaining uniform overhang.

Step #15: Pull the cloth from location #11 toward location #12 and tack or staple securely along the wood ledge, keeping the cloth even along the head end.

Step #16: Stretch the cloth firmly from location #11 to the foot end of the table and tack or staple at location #13.

Step #17: Stretch the cloth tightly from locations #12 and #13 toward location #14 and tack or staple securely along the wood ledge.

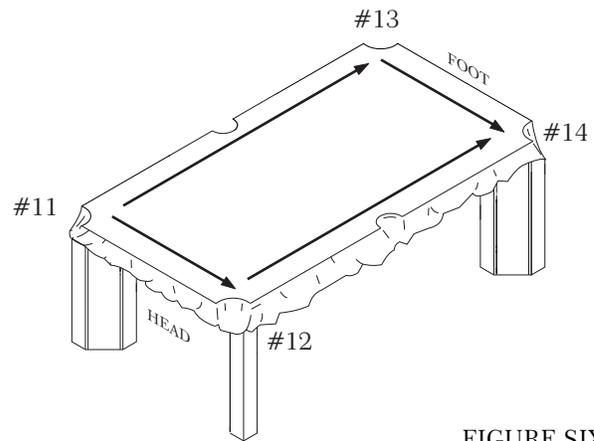


FIGURE SIX

FIGURE SEVEN

Step #18: Tack or staple all of the left side on 2" centers keeping the cloth even along the wood ledge.

Step #19: Tack or staple the balance of the head end on 2" centers also keeping the cloth even along the wood ledge.

Step #20: Stretch the cloth tightly toward the foot end of the table, tacking or stapling on 2" centers along the wood ledge at the foot end.

Step #21: Stretch the cloth tightly across the table to the right side, tacking or stapling on 2" centers all the way along the wood ledge at the right side.

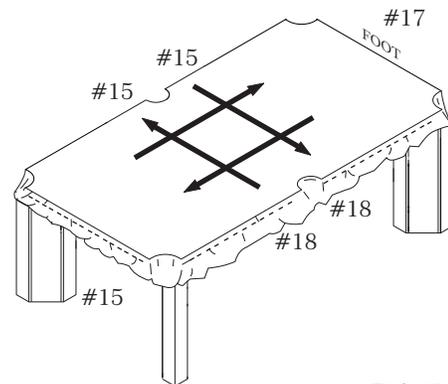


FIGURE SEVEN

FIGURE EIGHT

Step #22: Stretch the cloth into the corner pocket opening and staple or nail cloth to slate frame in four places, slit cloth at centerline of pocket cut as needed to aid in forming around the curve. With the cloth stretched and stapled or nailed, remove the hook and loop strip from one leather corner pocket liner. Nail the hook and loop strip to the slate frame edge around the perimeter of the pocket opening, over the cloth. Re-attach the leather liner to the hook and loop strip attached to the slate frame edge, evenly around pocket cut perimeter. Repeat this process for the remaining corner and side pocket cuts.

Step #23: Trim off excess cloth around the perimeter of the slate.

Step #24: Locate the eighteen (18) rail attach holes and cut clearance holes in the cloth with a sharp knife.

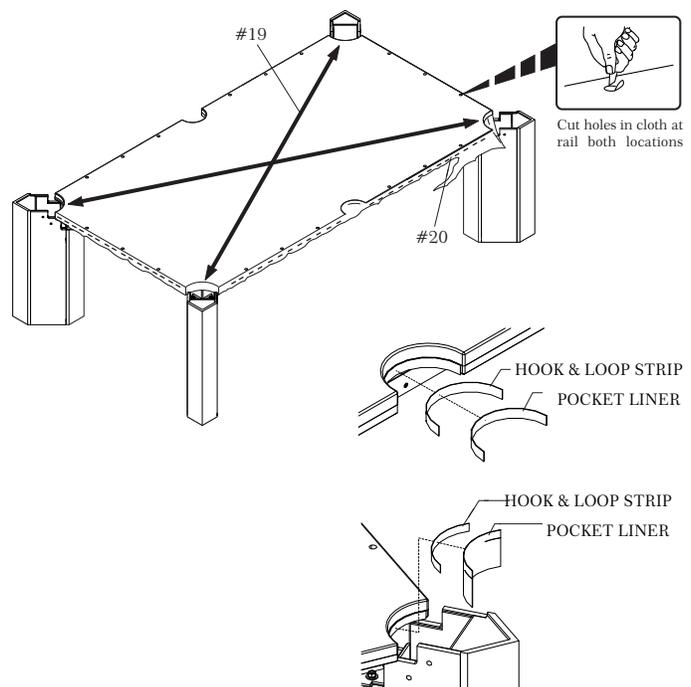


FIGURE EIGHT



ATTACHING END AND SIDE APRONS

PURSUIT

FIGURE ONE

Step #1: (Requires Two People) With one person holding each end of the head apron panel (be sure the head apron (with Brand logo) is in the desired location), align the apron panel with the mounting holes in the upper side of each mating leg post. Using (4) 1/4-20UNC x 1-1/2 Hex Bolts, (4) 1/4 Ext. Tooth Lock Washers and (4) 1/4 Flat Washers, attach each apron panel end to the leg post. Fasteners are to be inserted through clearance holes in the top leg panel by folding the internal pad down. Once all four fasteners are started, holding the panel in alignment, tighten the fasteners. With the apron panel aligned and tightened, put one staple in the top of each internal pad holding them in place.

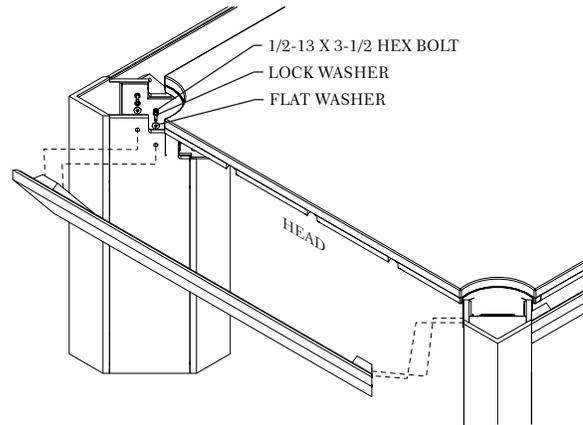


FIGURE ONE

Step #2: Repeat Step #1 for the three additional apron panels, one end and two sides.

ATTACH SIDE POCKET BUCKET

FIGURE ONE

Step #1: Position one side pocket leather bucket under one side pocket slate cut. Attach using (7) #8 x 1/2 Pan Head Screws as shown in Figure One.

Step #2: Repeat Step #1 for the second pocket leather bucket on the opposite side.

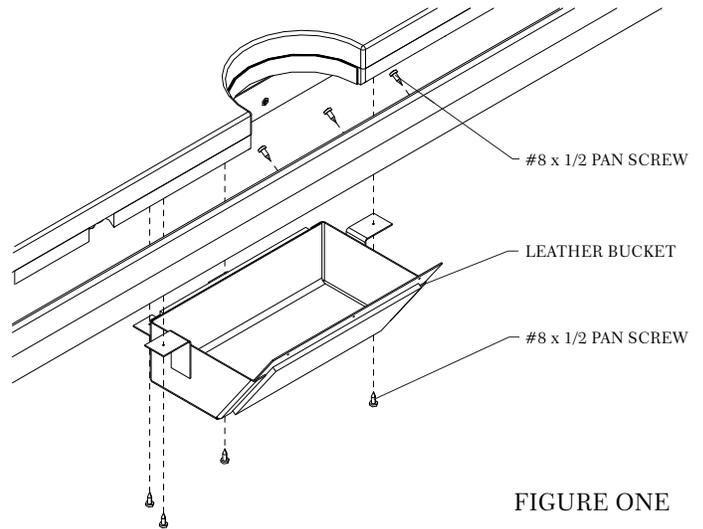


FIGURE ONE



ATTACHING RAIL CLOTH

PURSUIT

CORNER POCKET FIGURE ONE

Step #1: Place cloth on rail with the back side down. The cloth should have equal amount of overhang at both ends of rail and extend 1/2" over the featherstrip groove on the cushion side as shown.

Step #2: Except for approximately 3" at end of rail, tap featherstrip down with a tapping block and hammer, starting at center of rail. Stretch cloth tightly toward each end of rail and tap featherstrip down.

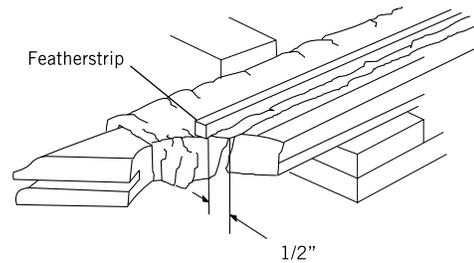


FIGURE ONE

FIGURE TWO

Step #3: At each end of rail, pull the cloth toward the rubber cushion an additional 3/4". Then tap remainder of featherstrip down.

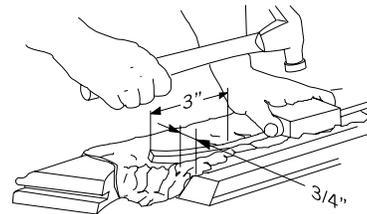


FIGURE TWO

FIGURE THREE

Step #4: Trim the cloth on cushion side of featherstrip along the total length of featherstrip as illustrated.

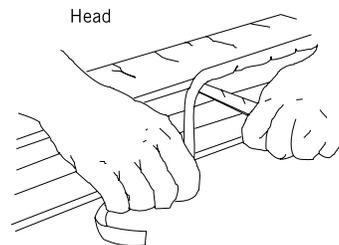


FIGURE THREE

FIGURE FOUR

Step #5: Fold the cloth down over front of rail, then using thumb and forefinger as a guide along front edge of the cushion to keep the tapping block at rear edge of featherstrip, tap the featherstrip down flush with rail surface as shown.

NOTE: Never try to tap a featherstrip flush with just a hammer as you will surely dent the rail surface behind the featherstrip.

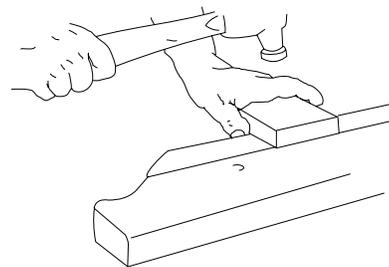


FIGURE FOUR

FIGURE FIVE

Step #6: Turn rail over and at corner pockets fold the cloth over the mitred edge as shown, stretching tightly and working out any wrinkles as you staple three places in area shown.

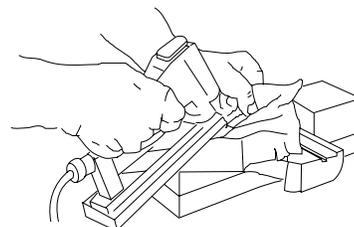


FIGURE FIVE

ATTACHING RAIL CLOTH (CONTINUED)

PURSUIT

FIGURE SIX

Step #7: Staple three places along the rear edge of the pocket facing X, then trim off excess cloth at pocket area.

Step #8: If rail is an end rail, repeat Step 7 at other corner pocket. Then, starting at center of rails, stretch cloth tightly over cushion and staple at bottom of rail working toward

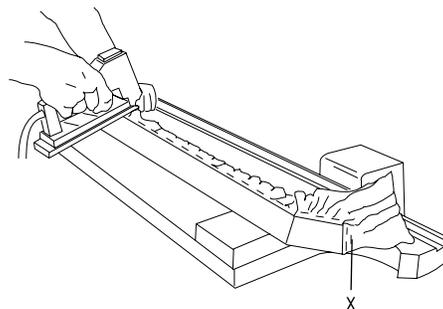


FIGURE SIX

FIGURE SEVEN

Step #9: Trim excess cloth from bottom of rail flush with edge of cloth relief groove.

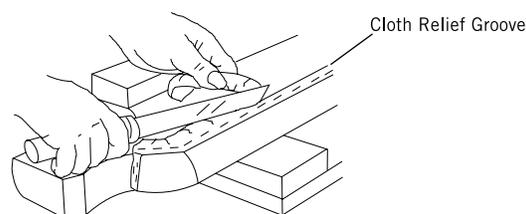


FIGURE SEVEN

SIDE POCKET
FIGURE EIGHT

Step #10: At side pocket, stretch the cloth tightly over nose of cushion and staple three places as shown.

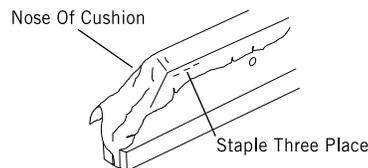


FIGURE EIGHT

FIGURE NINE

Step #11: Slit the cloth up to the edge of cushion nose as shown. Then firmly pull the small strip to the rear of the cushion and staple at rear of facing.

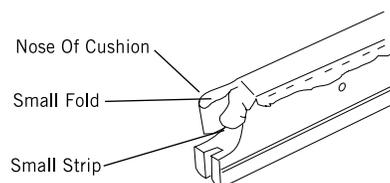


FIGURE NINE

FIGURE TEN

Step #12: Hold the small fold in place with thumb and forefinger and firmly hold it down over facing. Then staple at rear of facing and at bottom of rail as shown.

Step #13: Trim excess cloth as required.

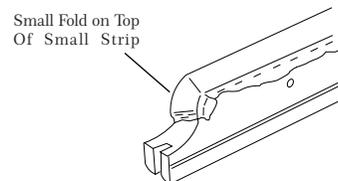


FIGURE TEN

RAIL ASSEMBLY

PURSUIT

FIGURE ONE

Step #1: Position (2) side rails, (2) end rails and (1) foot rail upside down in their respective positions on a protected surface.

Step #2: Insert (4) 5/16-18UNC X 4 Threaded Rods into each side rail end. Slide the rails into position aligned with the threaded end rod. Using (8) Flat Washers, (8) 5/16 Ext. Tooth Lock Washers and (8) 5/16-18UNC Hex Nuts align and draw together each of the four connections and tighten each securely.

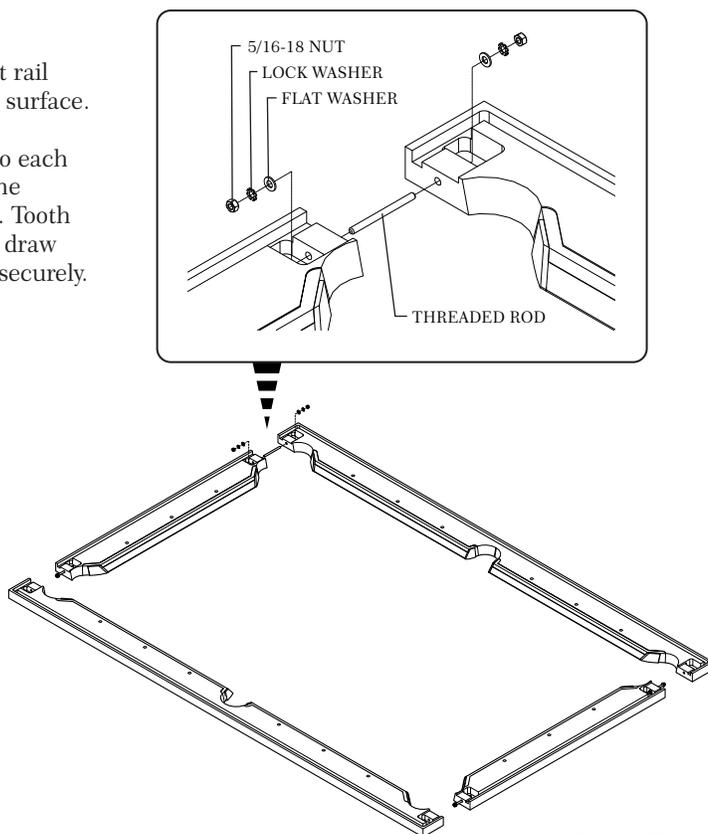


FIGURE ONE

FIGURE TWO

Step #3: Install (4) Rail Connector Plates using (16) #10 X 3/4 Truss Head Screws as shown in Figure Two.

Step #4: Thread (18) 3/8-16UNC X 2-3/4 Threaded Rods into each of the eighteen locations in the bottom of all four rails. For best results, turn each Threaded Rod all the way in until contact with wood is made, and then, back the Threaded Rod out 1/4 turn.

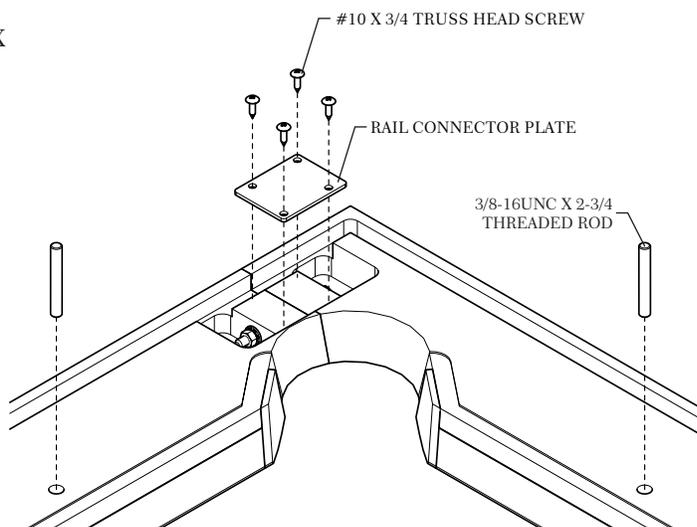


FIGURE TWO

RAIL ASSEMBLY (CONTINUED)

PURSUIT

FIGURE THREE

Step #5: Carefully turn the rail assembly over.

CAUTION: Do not let the rail assembly “twist” or “bow” while turning; the strain may cause damage.

Step #6: Align the eighteen Threaded Rods with the eighteen holes through the slate and lower the rail assembly onto the slate. The rail assembly should align flush with the exterior surfaces of the lower frame.

Step #7: Using (3) Domed Washers and (3) 3/16UNC Hex Nuts, secure one end of the rail assembly and tighten securely.

Step #8: Repeat Step #7 at the other end of the rail assembly making sure the assembly is in a square condition.

Step #9: Making sure the side rails are in a straight line (cushion side) fasten each side rail securely using the remaining Domed Washers and Hex Nuts.

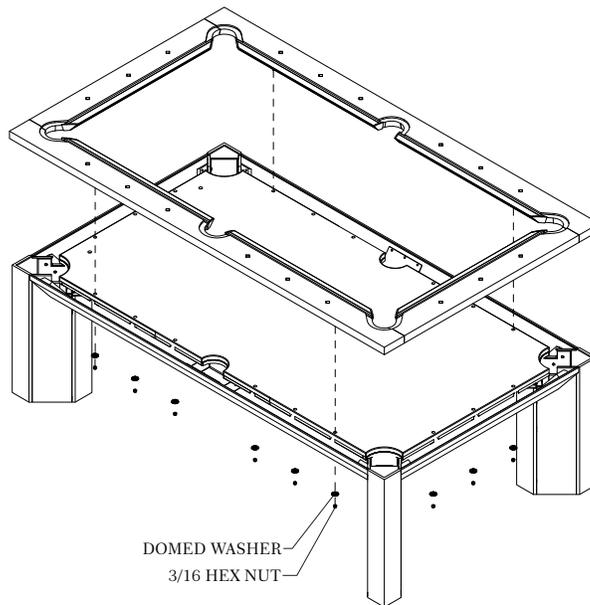


FIGURE THREE

FIGURE FOUR

Step #10: Position the two side pockets and four corner pockets into their respective pocket openings. Fit and attach each pocket using four nails per pocket.

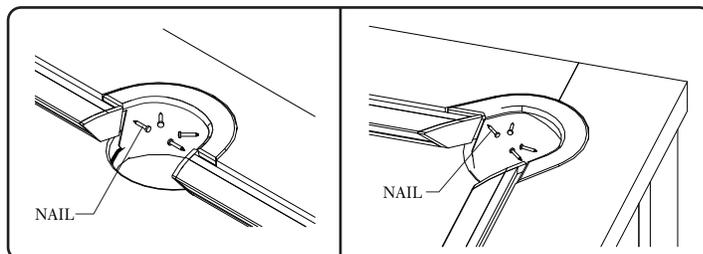


FIGURE FOUR

FIGURE FIVE

Step #11: Thoroughly brush the areas on which the bed spots are to be applied. Position each bed spot and firmly roll a ball over the spot to achieve good adhesion.

NOTE: Bed spots are self-adhesive. Bed spots can be applied at both head and foot end of the table, or just the foot end, whichever is preferred.

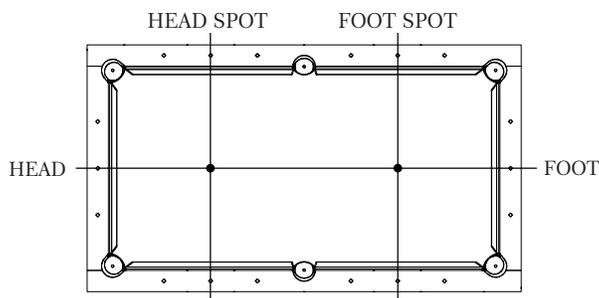


FIGURE FIVE